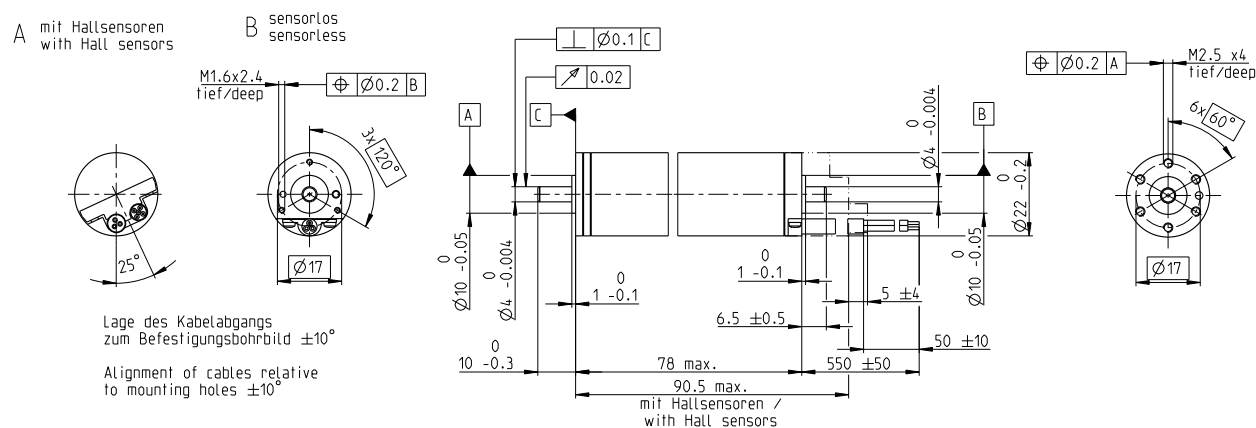


EC 22 Ø22 mm, brushless, 80 watt
Heavy Duty – for applications in air



M 1:2

- Stock program
- Standard program
- Special program (on request)

Part numbers	
A with Hall sensors	426448
B sensorless	426449

Motor Data					
Values at nominal voltage and ambient temperature °C		25	100	150	200
1 Nominal voltage	V	48	48	48	48
2 No load speed	rpm	13200	13600	13800	14100
3 No load current	mA	83.1	53.4	54.9	56.5
4 Nominal speed ¹	rpm	11400	11700	12200	13200
5 Nominal torque ¹	mNm	56.6	44	32.4	14.9
6 Nominal current (max. continuous current)	A	1.72	1.35	1.03	0.515
7 Stall torque	mNm	460	346	295	256
8 Stall current	A	13.4	10.3	8.98	7.93
9 Max. efficiency	%	85.2	86	85	84
Characteristics					
10 Terminal resistance phase to phase	Ω	3.59	4.64	5.35	6.05
11 Terminal inductance phase to phase	mH	0.626	0.626	0.626	0.626
12 Torque constant	mNm/A	34.4	33.5	32.9	32.3
13 Speed constant	rpm/V	278	285	290	296
14 Speed / torque gradient	rpm/mNm	29	39.5	47.2	55.4
15 Mechanical time constant	ms	2.31	3.16	3.77	4.43
16 Rotor inertia	gcm ²	7.63	7.63	7.63	7.63

¹Values for operation in thermal equilibrium.

Specifications

Thermal data

17 Thermal resistance housing-ambient 9.12 K/W

18 Thermal resistance winding-housing 0.92 K/W

19 Thermal time constant winding 5.84 s

20 Thermal time constant motor 462 s

21 Ambient temperature* -55...+200°C

22 Max. winding temperature +240°C

Mechanical data (preloaded ball bearings)

23 Max. speed 20000 rpm

24 Axial play at axial load < 5 N 0 mm

> 5 N max. 0.14 mm

25 Radial play preloaded

26 Max. axial load (dynamic) 8 N

27 Max. force for press fits (static) (static, shaft supported) 98 N

250 N

28 Max. radial load, 5 mm from flange 16 N

Other specifications

29 Number of pole pairs

30 Number of phases

31 Weight of motor 210 g

Connection A, motor cable PTFE (AWG 19)

red Motor winding 1

black Motor winding 2

white Motor winding 3

Connection A, sensors cable PTFE (AWG 24)

green V_{Hall} 4.5...24 V

blue GND

red Hall sensor 1

black Hall sensor 2

white Hall sensor 3

Connection B, motor cable PTFE (AWG 19)

red Motor winding 1

black Motor winding 2

white Motor winding 3

Wiring diagram for Hall sensors see p. 67

Operating range

n [rpm]

10 20 30 40 50 60 M [mNm]

0.5 1.0 1.5 2.0 I [A]

TA = 25°C

TA = 100°C

TA = 150°C

TA = 200°C

Comments

Continuous operation

In observation of above listed thermal resistance (lines 17 and 18) and above listed ambient temperature, the maximum permissible winding temperature will be reached during continuous operation = thermal limit.

Short term operation

The motor may be briefly overloaded (recurring).

Assigned power rating

Application	Notice
General <ul style="list-style-type: none">- extreme temperature applications- vibration tested (according to MIL-STD810F/Jan2000 Fig. 514.5C-10)- ultra-high vacuum applications (modifications necessary).- low outgassing, can be baked out at 240°C	This motor contains leaded solder. It therefore does not fulfill the requirements for the permitted maximum concentration of hazardous substances in accordance with the EC directive 2011/65/EC (RoHS) for all applications. The motor may therefore only be used for devices that are not subject to this directive.
Aerospace <ul style="list-style-type: none">- gas turbine starter/generators for aircraft engines- regulation of combustion engines	
Oil & Gas Industry <ul style="list-style-type: none">- oil, gas and geothermal wells	
Robotics <ul style="list-style-type: none">- robotic exploration vehicles	
Industry <ul style="list-style-type: none">- pumps and valves for liquid metal cooling systems/turbine fuel and steam control- valve adjustment for gas and steam power plants	

*The Hall sensors in this motor are rated for ambient temperatures up to 150°C. The motor with Hall sensors is fully tested at 200°C in the final inspection. Nevertheless, the Hall sensors may temporarily fail below 200°C under certain conditions.